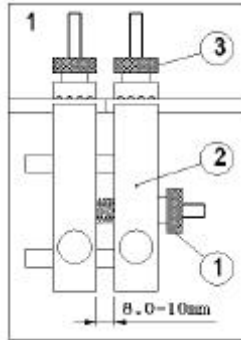
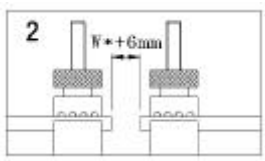


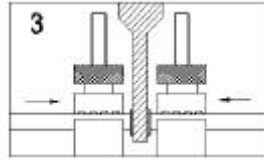
R8 SPLICING INSTRUCTIONS



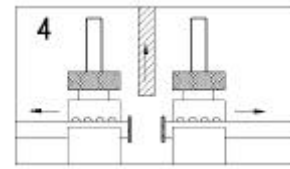
Adjust the pliers (2), leaving a distance of 8-10mm as shown in the illustration, using knob (1). Clamp the belt edges (while they are attached in center area) with knob (3). In case of mis-alignment, align the profile using your finger.



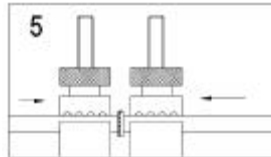
Increase the distance between the pliers to $W^* + 6\text{mm}$.
 W^* = welder thickness.



Place the welder's head between the belt edges and close the pliers, pressing lightly, until belt edges melt into a 0.5-1.0mm crown.



Release the pliers quickly and pull welder away. Avoid dragging melted material out.



Close pliers quickly but gently and tighten knob (1). Cooling time: 2-5 minutes (see details on the back of this page). Release belt and trim melted residue with flat side cutter.

The Volta belt is now ready for long-lasting and reliable use.